

# ***Unnamed Lake Highway, OR PFH 2000 - 1 (10)***

## ***Pre-Pave, QA/QC Meeting***

**Location: Black Rock Pit**      **Date: \_\_\_\_\_**      **Time: 0 Dark Thirty**

### **1. Plant Tour**

- A. Which bunker will be dedicated to what material?
- B. Where will the cold feed and oil samples be taken from?
- C. How will the trucks be routed through the pit?
  - 1. What is the site distance when leaving the pit?
  - 2. What CB (citizen band) channel will the trucker be utilizing?
- D. Where and what products will the trucks use to soap down?  
(ensure truck boxes are clean first)
- E. How are the trucks weighted?
  - 1. What will the tickets or scale tickets look like?
  - 2. Explanation of what is required to conduct a scale check.
  - 3. What is the scale versus the truck lengths?
- F. All trucks are required to have tarps.
- G. What is the number of trucks planned for an average day?
- H. How is the plant controlled?  
(aggregate flow, oil content, oil temp., drum temp., moisture, etc...)
- I. What is the proposed plant production rate?
- J. Explain the Plant control panel.
- K. Oil chart from the asphalt supplier displaying oil temperature versus usage.
- L. What type of communication is there between the grade and the asphalt plant?

### **2. Paver Site**

- A. How do you plan to construct joints, both transverse and longitudinal?
- B. Do you have a straight edge to use when pulling from a joint (3 meter required)?
- C. How do you plan to do the temporary striping?
- D. How do you plan to take samples behind the paver?
- E. How do you propose to ensure consistent temperature across the screed?
- F. What is the maximum usable screed width?
- G. What is the number and specifications for the rollers intended for use on the paving?
- H. Who and when will be monitoring the depth and compaction during paving?
- I. Plan of attach, direction of paving, from where to where, which lift versus which lane, offset and width.

### 3. Test Strip

- A. The length of the test strip is approximately 300 meters.
- B. What is the date, time and location of the test strip.
- C. Samples to be taken and tested during the test strip.
  - 1. three (3) gradations.
  - 2. three (3) SE's.
  - 3. four (4) cores with Nuclear density correlation.
- D. Proposed roller pattern to start with.

### 4. Testing

- A. Graduation samples, 1 per 700 tonne , from behind the paver.
- B. Se from plant cold feed, 1 per 700 tonne.
- C. What is the percent of moisture to be tested from graduation samples?
- D. Cores must be 6" O.D. Which requires a 6" I.D. core bit.
- E. Fill core holes with asphalt mix (prefer fine mix for this with tack).
- F. There is a 6 hour reporting time on test results, cores have a 24 hour reporting time.
- G. Boxes for mix samples, bags for SE samples, metal cans for oil samples.
- H. Bruce Wasill or Brad NeitzkeWill be on site for the test strip day and will answer any direct test procedure questions.
- I. When is the correction factor for the oven to be done so that we may witness this?

Attended:

Contractor:  
Project Manager:  
Superintendent:  
QC Manager:  
Pugmill Operators:  
Scale Operator:  
Lay Down Operations Foreman:  
Grade Foreman:  
Testers:

WFLHD  
Project Engineer:  
Inspector:  
Inspector:  
Inspector:

**All paperwork is to be turned in daily and must be ORIGINAL and LEGIBLE!!**